

Advanced Oxidation Technologies (AOTs)

Outline

- Overview and Discussion of Different AOPs
- Derivation of the Concept of "Figures-of-Merit", Design Parameters
- Applications and Comparison of AOTs

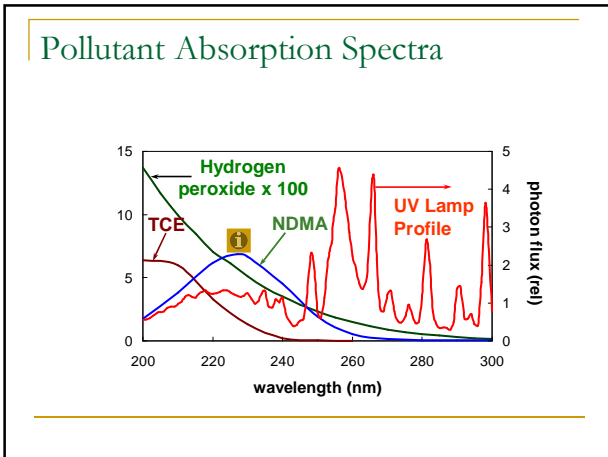
■ By Prof. James R. Bolton and Prof. T. Oppenlaender

Advanced Oxidation Technologies (AOTs)

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| <ul style="list-style-type: none"> ■ Light-driven Homogeneous <ul style="list-style-type: none"> □ Direct Photolysis □ UV/H₂O₂ □ UV/O₃ □ UV/O₃/H₂O₂ □ UV-Vis Fentons ■ Light-driven Heterogeneous <ul style="list-style-type: none"> □ UV/TiO₂ | <ul style="list-style-type: none"> ■ Dark Homogeneous <ul style="list-style-type: none"> □ O₃/H₂O₂ □ Fentons □ Electron beams □ High-energy radiation □ Supercritical water oxidation □ Electric discharge □ Sonolysis |
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Light-Driven Homogeneous - Direct Photolysis

- Here the contaminant absorbs UV directly
- The molar absorption coefficients must be high (>1000 M⁻¹ cm⁻¹) at wavelengths where the lamp emission is strong.
- Direct Photolysis examples are:
 - N-nitrosodimethylamine (NDMA)
 - Trichloroethylene (TCE)
 - Certain pesticides and herbicides (e.g., atrazine)



Light-driven Homogeneous - VUV Direct Photolysis

- Water absorbs UV below 190 nm.

$$\text{H}_2\text{O} + h\nu \longrightarrow \text{H}^\bullet + \bullet\text{OH} \quad \Phi = 0.42$$
- Molar absorption coefficients are high, so UV is absorbed within a few μm .
- Advantage of no added chemicals.
- Light sources are usually low-pressure Hg lamps (185 nm) or excimer lamps (172 nm).
- This process is used in the semiconductor industry to produce ultrapure water.

Light-driven Homogeneous – UV/H₂O₂

- Hydrogen peroxide absorbs UV in the 200–300 nm range.

$$\text{H}_2\text{O}_2 + h\nu \longrightarrow 2 \bullet\text{OH} \quad \Phi = 1.0$$
- Molar absorption coefficients are small, so significant levels (>10 ppm) of H₂O₂ are required to absorb most of the emitted UV.
- Important to have a UV lamp with strong output in the 200–300 nm region.
- This process is the most commonly used industrially.

Light-Driven Homogeneous – UV/O₃

- Ozone (O₃) absorbs UV in the 200–300 nm range.



- Thus the UV/O₃ process is just an expensive way to make hydrogen peroxide, which must then be photolyzed to yield free ·OH radicals.
- Some applications (e.g., the treatment of TNT) require the UV/O₃ process.

Light-Driven Homogeneous – UV/O₃/H₂O₂

- As noted before, the UV photolysis of ozone leads to the generation of H₂O₂. If H₂O₂ is also in the solution, it can act as an enhancer, both from the generation of ·OH radicals by photolysis and also by:



Light-Driven Homogeneous – UV-Vis Fentons

- Fe(OH)²⁺ and many ferric complexes (e.g., ferrioxalate) absorb in the near UV and up to 500 nm in the visible.
- These reactions generate Fe(II) and in the presence of H₂O₂, Fenton reactions occur (pH ~ 3) to generate ·OH radicals



- Used when pollutant concentrations are high and polluted water absorbs strongly in the 200-300 nm region.

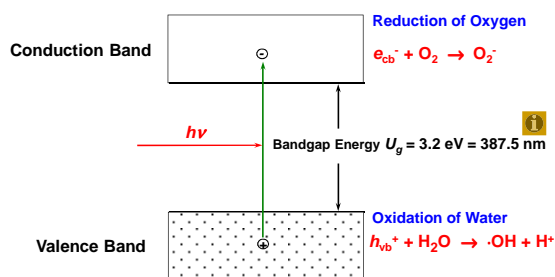
Light-Driven Heterogeneous – UV/TiO₂ Process

- Some metal oxide semiconductors can absorb UV and generate hydroxyl radicals on the surface.
- The most efficient and most widely studied substance is the anatase form of TiO₂.



- Very popular in academic studies (over 1000 papers), but Φ_{OH} is only 0.04.
- Very few industrial installations.

TiO₂ Photolysis Mechanism



Dark Homogeneous – O₃/H₂O₂

- At pH > 7, ozone reacts with H₂O₂ to generate ·OH radicals:



- Overall Reaction:



Dark Homogeneous – Fentons

- The Fenton Reaction was discovered over 100 years ago and involves reaction of Fe^{2+} with H_2O_2 to produce $\cdot\text{OH}$ radicals.




- The reaction rate is optimal around pH ~ 3.
- Used only when pollutant concentrations are high, since large amounts of Fe^{2+} and H_2O_2 are required.
- There is a problem of disposal of the iron sludge.

Dark Homogeneous – E-Beams and High-energy Radiation

- Electron beams can be generated with energies 0.1 – 10 keV. These electrons can enter water and generate $\text{H}\cdot$ atoms and $\cdot\text{OH}$ radicals.
- The process is valuable with contaminated waters that absorb UV and visible very strongly.
- The same process occurs with high-energy radiation, such as that from radioactive sources (e.g., γ rays).

Dark Homogeneous – Other Processes

- **Electric discharge**
 - Passage of high-voltage electricity through water generates $\cdot\text{OH}$ and other radicals.
- **Supercritical water oxidation** 
 - Heating contaminated water and oxygen at high pressure can exceed the “critical point”. This results in accelerated oxidation of the organic contaminants.
- **Sonolysis**
 - Application of high-energy ultrasound results in “cavitation” in the water. Collapse of these “cavities” results in very high local temperatures and generation of $\cdot\text{OH}$ radicals by thermolysis.

Concept of Electrical Energy Dose

- Most AOTs are driven by processes (e.g., UV lamps) that consume electrical energy.
- Define **Electrical Energy Dose (EED)** as kWh of electrical energy consumed per m³ of water treated.

$$EED = \frac{P \cdot t}{V}$$

P / kW is the lamp power , t / h is the time of irradiation,
 V / m³ is the total system volume.

Figure-of-Merit for AOT's

- Electrical energy is usually the principal factor in the operating cost of AOT systems.
- For low concentrations (<100 mg/L), define **Electrical Energy per Order (E_{EO})** as the electrical energy dose (kWh m⁻³) necessary to reduce the concentration of a pollutant by one order of magnitude.

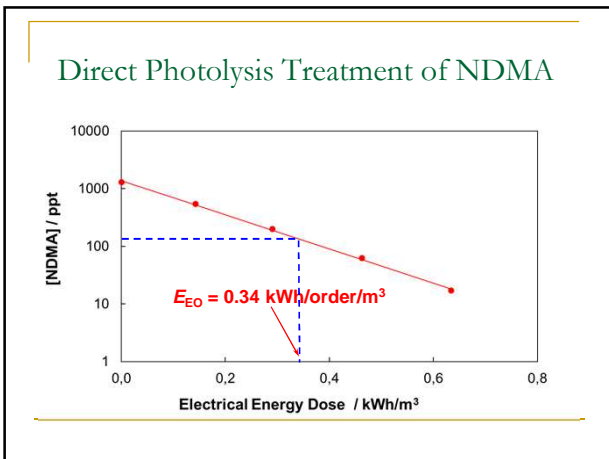
Electrical Energy per Order (E_{EO})

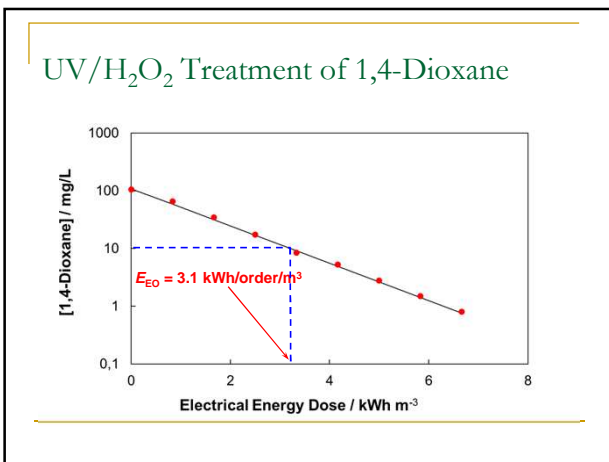
$$E_{EO} = \frac{EED}{\log(c_i / c_f)}$$

$$\log(c_f) = \log(c_i) - \frac{EED}{E_{EO}}$$

Thus a plot of $\log(c_f)$ versus EED has a slope of $-1/E_{EO}$.

c_i, c_f are the initial and final pollutant concentrations

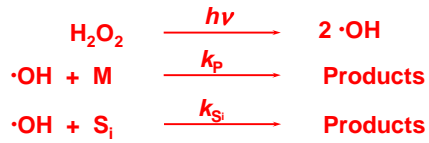




E_{EO} Values for Some Pollutants

Pollutant	$^{\bullet}\text{OH}$ rate constant / $10^9 \text{ M}^{-1} \text{ s}^{-1}$	Electrical Energy per Order (E_{EO}) / kWh/order/m^3
NDMA (direct photolysis)	---	0.15 – 0.3
Benzene and its derivatives	4 – 7	2 – 10
Chlorinated alkenes (e.g., TCE)	4 – 7	1 – 5
1,4-dioxane	2.8	1 – 3
Atrazine	2.5	1 – 5
MTBE	1.6	0.3 – 1.5
CHCl_3	0.005	10 – 60

Kinetic Scheme



Competition between $\cdot\text{OH}/$ and $\cdot\text{OH}/\text{Scavenger (S)}$



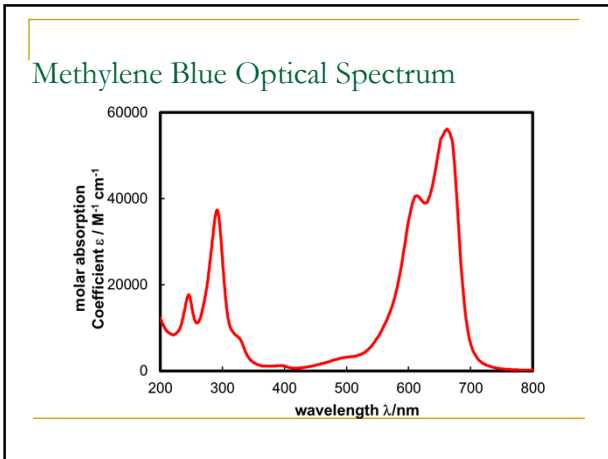
Original paper freely available at

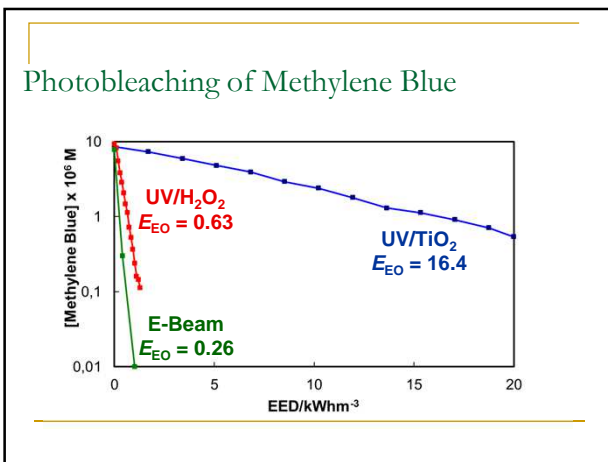
<http://iupac.org/publications/pac/73/4/0627/>

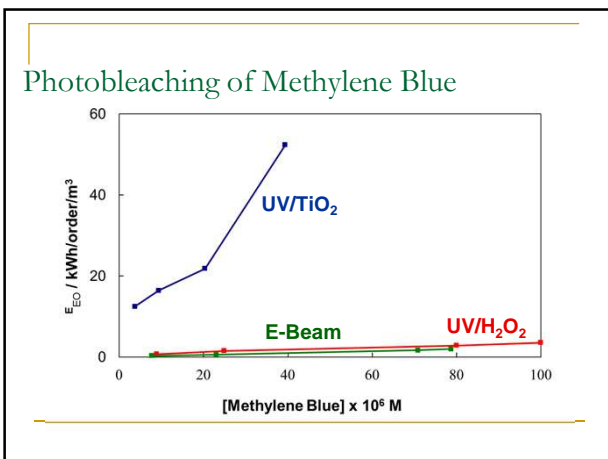


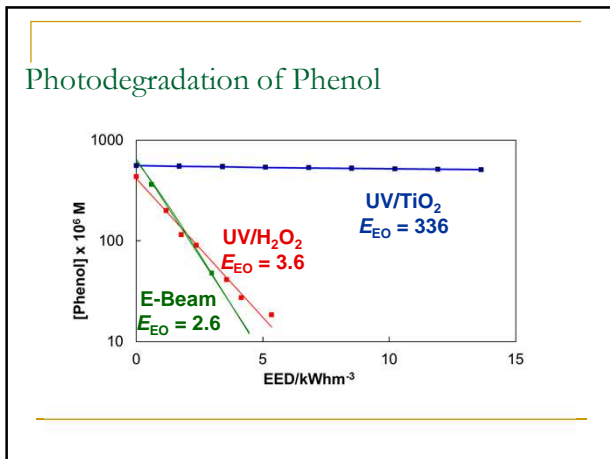
Comparison of AOT's

- Used degradation of methylene blue and phenol to compare the following AOTs
 - UV/TiO₂
 - E-beam
 - UV/H₂O₂
- Bolton, J. R., J. E. Valladares, J. P. Zanin, W. J. Cooper, M. G. Nickelsen, D. C. Kajdi, T. D. Waite and C. N. Kurucz, 1998 "Figures-of-Merit for Advanced Oxidation Technologies: A comparison of homogeneous UV/H₂O₂, heterogeneous TiO₂ and electron beam processes", *J. Advan. Oxid. Technol.* 3, 174-181.








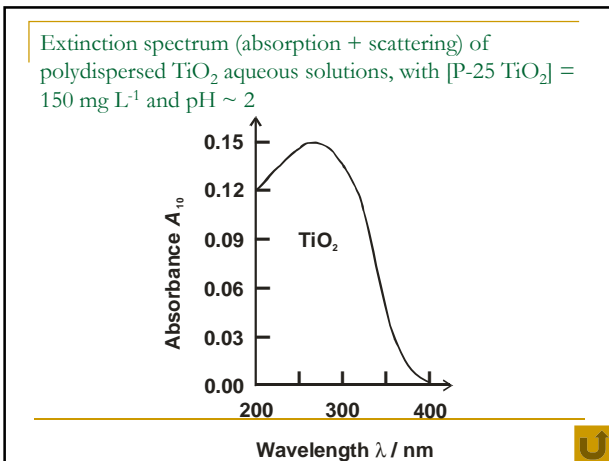


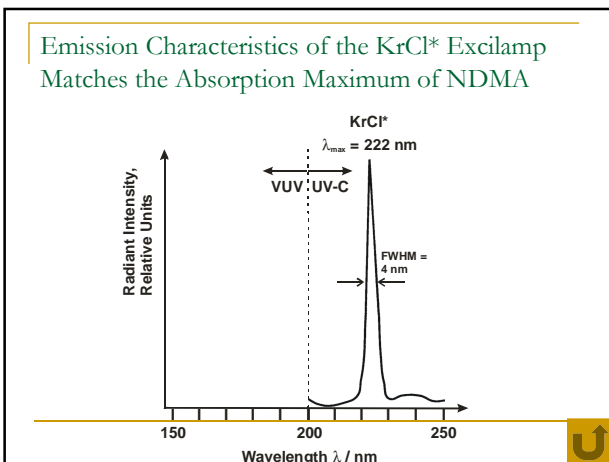
Hyperlinks >>>>

Lectures 5 and 6

- Development of Modern Mercury-free Excilamps for Water and Air Treatment and Applications in Photochemical Technology







- Critical Properties of Water
- Critical temperature
 - T_c = 647.3 K (374.15 °C)
 - Critical pressure
 - p_c = 22.12 MPa (221.2 bar, 3028 psi)
- U
